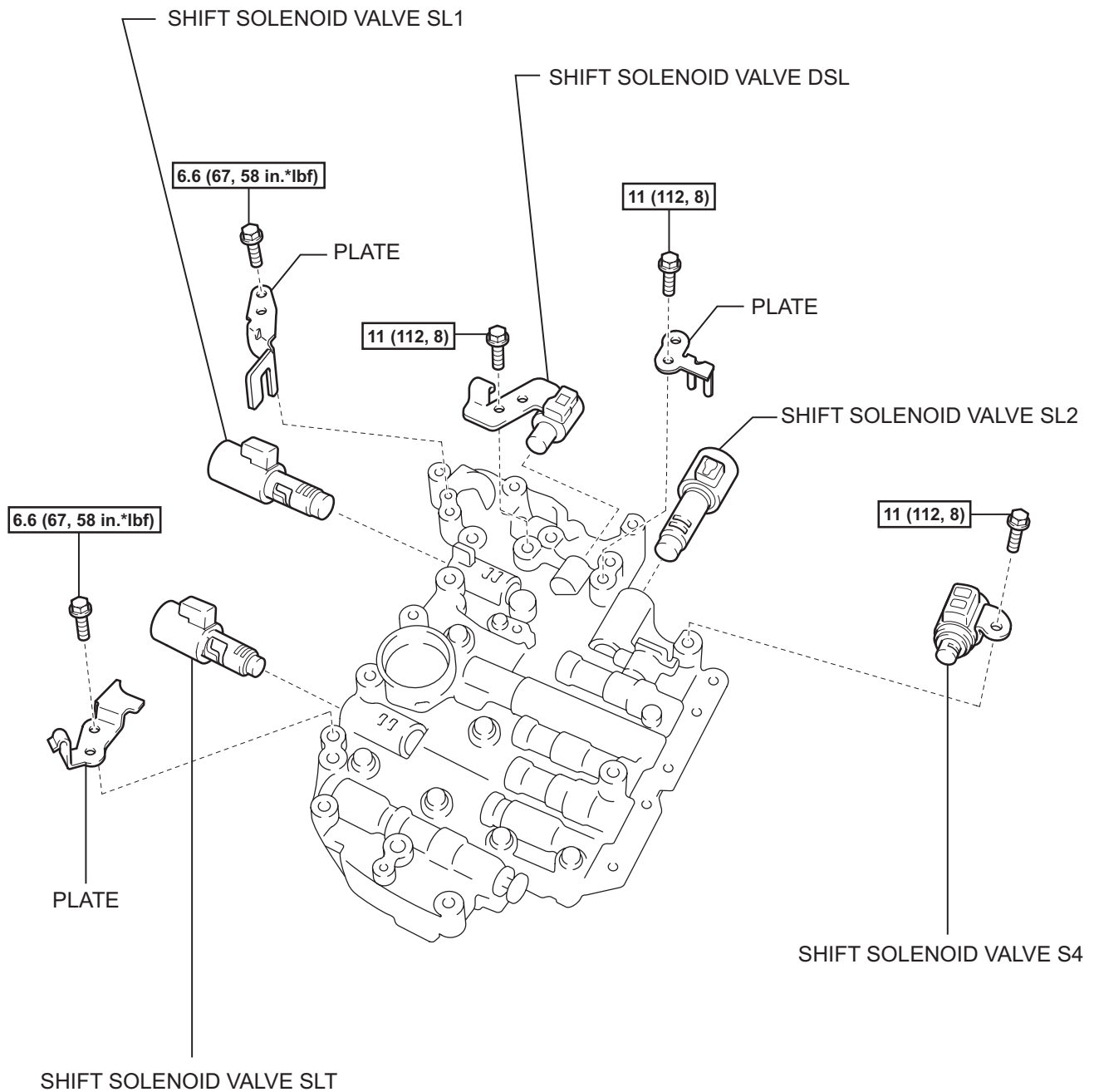


VALVE BODY

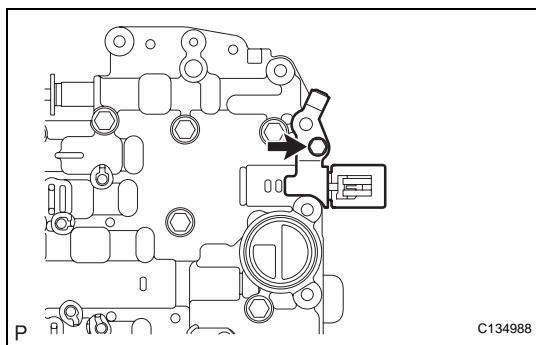
COMPONENTS

AX



N*m (kgf*cm, ft.*lbf) : Specified torque

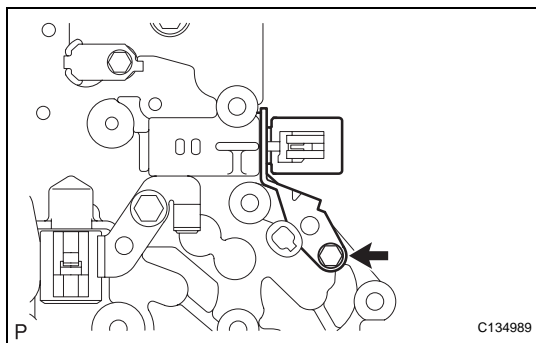
AX



DISASSEMBLY

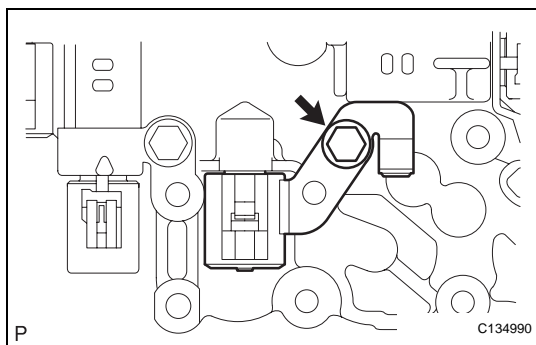
1. REMOVE SHIFT SOLENOID VALVE SLT

- (a) Remove the bolt, plate and shift solenoid valve SLT from the valve body.



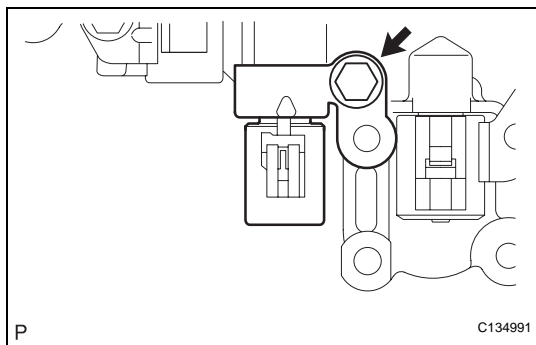
2. REMOVE SHIFT SOLENOID VALVE SL1

- (a) Remove the bolt, plate and shift solenoid valve SL1 from the valve body.



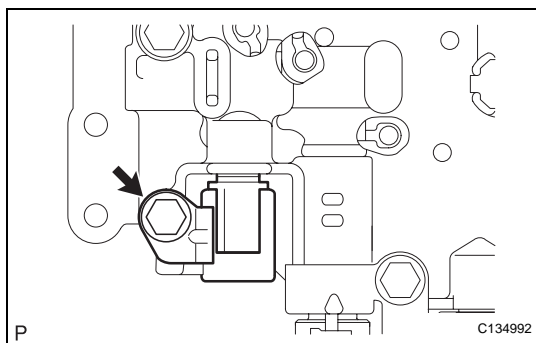
3. REMOVE SHIFT SOLENOID VALVE DSL

- (a) Remove the bolt and shift solenoid valve DSL from the valve body.



4. REMOVE SHIFT SOLENOID VALVE SL2

- (a) Remove the bolt, plate and shift solenoid valve SL2 from the valve body.



5. REMOVE SHIFT SOLENOID VALVE S4

- (a) Remove the bolt and shift solenoid valve S4 from the valve body.

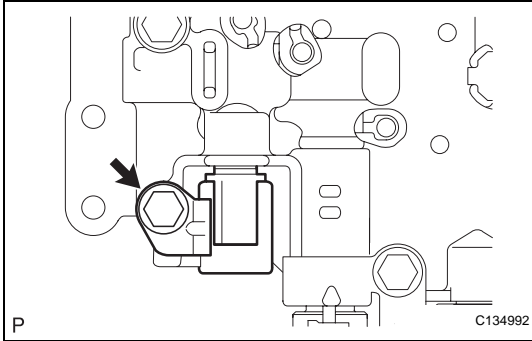
6. REMOVE MANUAL VALVE

- (a) Remove the manual valve from the valve body.

REASSEMBLY

1. INSTALL MANUAL VALVE

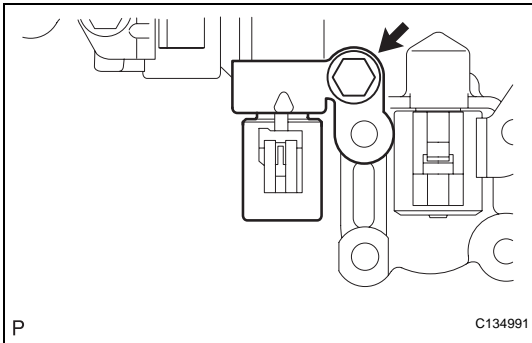
- (a) Install the manual valve to the valve body.



2. INSTALL SHIFT SOLENOID VALVE S4

- (a) Install the shift solenoid valve S4 to the valve body with the bolt.

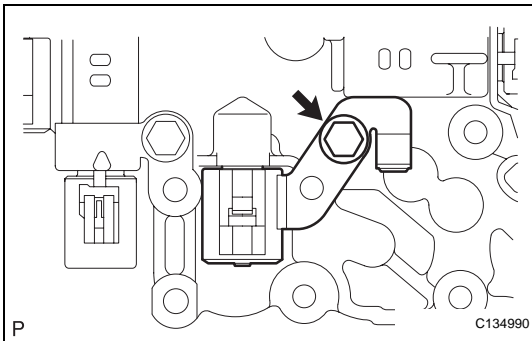
Torque: 11 N*m (112 kgf*cm, 9 ft.*lbf)



3. INSTALL SHIFT SOLENOID VALVE SL2

- (a) Install the shift solenoid valve SL2 to the valve body with the bolt and plate.

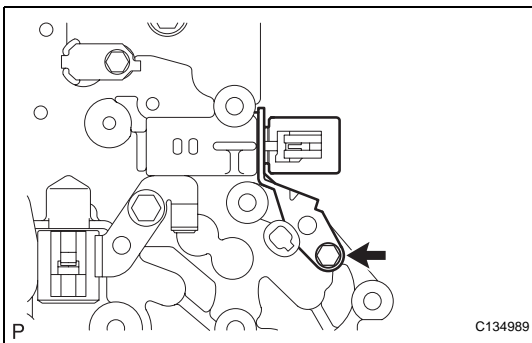
Torque: 11 N*m (112 kgf*cm, 8 ft.*lbf)



4. INSTALL SHIFT SOLENOID VALVE DSL

- (a) Install the shift solenoid valve DSL to the valve body with the bolt.

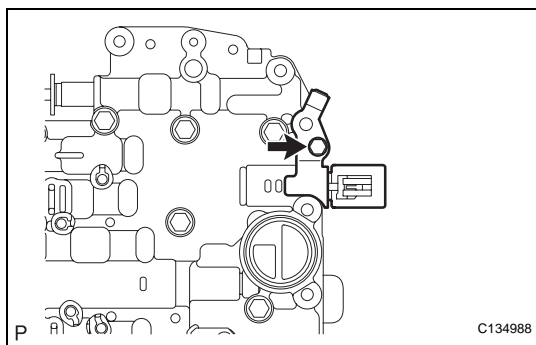
Torque: 11 N*m (112 kgf*cm, 8 ft.*lbf)



5. INSTALL SHIFT SOLENOID VALVE SL1

- (a) Install the shift solenoid valve SL1 to the valve body with the bolt and plate.

Torque: 6.6 N*m (67 kgf*cm, 58 in.*lbf)

**6. INSTALL SHIFT SOLENOID VALVE SLT**

- (a) Install the shift solenoid valve SLT to the valve body with the bolt and plate.

Torque: 6.6 N*m (67 kgf*cm, 58 in.*lbf)